



Descrição

Conexões de aço inoxidável, com ou sem costura; fabricadas conforme normas ANSI e MSS; com pontas biseladas para solda.

Características: Em aço inoxidável AISI 304, 316, 304 L e 316L.

Observações: *Apedido, as pontas poderão ser retas.

FIG. 29



Curva 45° RL

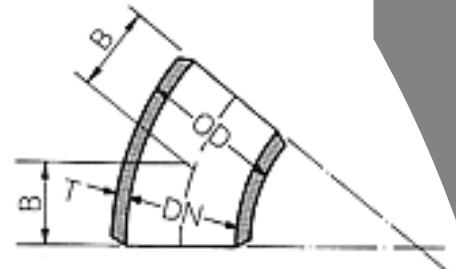
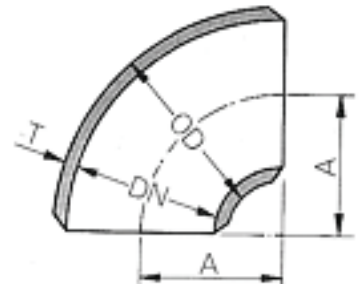


FIG. 318



Curva 90° RL



Curvas - RL. Dimensões

Ø Nominal Pol	Ø Externo (mm)	Espessura da Parede				45° - RL	90° - RL
		Sched 5 s	Sched 10 s	Sched 20	STD	Centro a face mm	Centro a face mm
T mm						B	A
DN	OD						
1/2"	21,3	1.65	2.11	—	2.77	15.87	38.10
3/4"	26,7	1.65	2.11	—	2.87	11.91	28.60
1"	33,4	1.65	2.77	—	3.38	15.90	38.10
1.1/4"	42,2	1.65	2.77	—	3.56	19.84	47.60
1.1/2"	48,3	1.65	2.77	—	3.68	23.83	57.30
2"	60,3	1.65	2.77	—	3.91	31.80	76.20
2.1/2"	73,0	2.11	3.05	—	5.16	39.76	95.20
3"	88,0	2.11	3.05	—	5.49	47.60	114.30
4"	114,4	2.11	3.05	—	6.02	63.50	152.40
5"	141,3	2.77	3.40	—	6.55	79.40	190.50
6"	168,3	2.77	3.40	—	7.11	95.30	228.60
*8"	219,1	2.77	3.76	6.35	8.18	127.00	304.80
*10"	273,0	3.40	4.19	6.35	9.27	158.80	381.00
*12"	323,8	3.96	4.57	6.35	9.52	190.50	457.20
*14"	355,6	3.96	4.77	7.92	9.52	222.20	533.40
*16"	406,4	4.19	4.77	7.92	9.52	254.00	609.60
*18"	457,2	4.19	4.77	7.92	9.52	285.00	685.80
*20"	508,0	4.77	5.53	9.52	9.52	317.50	762.00
*22"	558,8	4.77	5.53	9.52	9.52	349.30	838.20
*24"	609,6	5.53	6.35	9.52	9.52	381.00	914.40

* Com costura

Código - Curva 45° RL						
Ø Nominal (pol)	Gr. 304			Gr. 316		
	Sch 5S	Sch 10S	Sch 40S	Sch 5S	Sch 10S	Sch 40S
1/2	5804	5781	5830	5817	5792	5841
3/4	5805	5782	5831	5818	5793	5842
1	5806	5783	5832	5819	5794	5843
1.1/4	5807	5784	5833	5820	5795	5844
1.1/2	5808	5785	5834	5821	5796	5845
2	5809	5786	5307	5822	5797	4410
2.1/2	5810	5787	5835	5823	5798	5846
3	5811	5788	5836	5824	3264	5847
4	5812	5100	5837	5825	5799	5848
5	20448	20437	20445	20467	20455	20461
6	5813	5789	5308	5826	5800	5849
8	5814	5790	5838	5827	5801	5850
10	5815	5791	5839	5828	5802	5851
12	5816	4842	5840	5829	5803	5852
14	20449	20438	20443	20468	20456	20462
16	20450	20439	20444	20469	20457	20463
18	20451	18765	20445	20470	20458	20464
20	20452	20440	20446	20471	20459	20465
24	20453	20441	20447	20472	20460	20466

Código - Curva 90° RL						
Ø Nominal (pol)	Gr. 304			Gr. 316		
	Sch 5S	Sch 10S	Sch 40S	Sch 5S	Sch 10S	Sch 40S
1/2	4760	4953	4956	11467	11453	11484
3/4	4482	4731	4957	4973	4777	11485
1	4483	3167	2055	11468	4778	11486
1.1/4	4726	4725	4958	11469	11454	11487
1.1/2	4727	3028	4959	11470	5003	11488
2	4728	4447	4961	11471	11455	3029
2.1/2	4492	4954	4960	11472	11456	11489
3	4780	3008	4962	11473	3263	11490
4	4490	4626	4955	11474	11457	11491
5	4491	4625	4964	20474	18758	20473
6	4420	4810	4965	11475	11458	11492
8	4433	2343	4963	11476	11459	11493
10	11447	11433	11440	11477	11460	11494
12	4428	11434	11441	11478	11461	11495
14	11448	11435	11442	11479	11462	11496
16	11449	11436	11443	11480	11463	11497
18	11450	11437	11444	11481	11464	11498
20	11451	11438	11445	11482	11465	11499
24	11452	11439	11446	11483	11466	11500